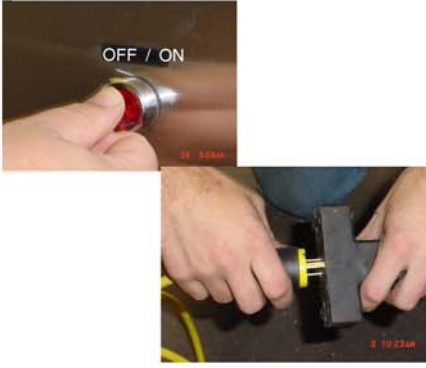


MONTHLY Procedure for Proper Cleaning of Convection Fan(s) for Front Loading Units: SSM, SSG, SSL, SSE, SSE-DDR



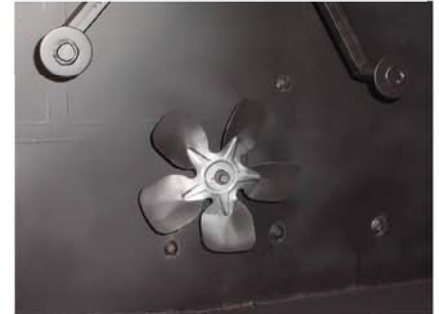
DISCONNECT FROM POWER SUPPLY BEFORE ATTEMPTING MAINTENANCE



Step 1 - Turn Off & Unplug Unit Before You Start.



Step 2 - Remove (2) Rack Sets.



Step 3 - This will Expose the Fan for Cleaning.



Step 4 - Spray Both Sides of Fans with Degreaser/Cleaner.



Step 5 - Clean the Fan Assembly(s) Completely. Check for Signs of Imbalance or Irregularities.



Step 6 - Reinstall the Rack Configurations, so that they Rest Correctly on the Trunion.



Step 7 - Remove Screws to Convection System Access Panel.



Step 8 - Remove Convection System Access Panel. Carefully Lift Out & Lift Up.



Step 9 - Clean Fan Blades as needed and check for Signs of Imbalance or Irregularities.