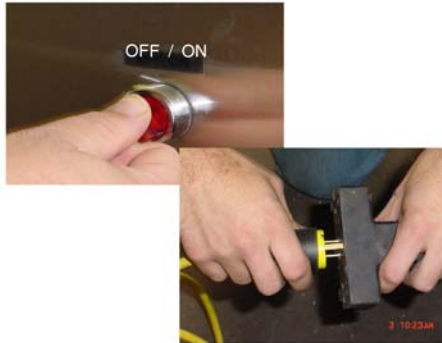


# MONTHLY Procedure for Proper Cleaning of Convection Fan(s) for End Loading Units: EL, EL-EX, EL-ES, EL-VS, EL-IB, EL-EW, EL-ED, EL-ED/X, EL-EC, SSJ, SSJ-AE, SSO/SSI, SRO, VS-3, VS-4, SDL, SDL-X



**DISCONNECT FROM POWER SUPPLY BEFORE  
ATTEMPTING MAINTENANCE**



**Step 1 - Turn Off & Unplug Unit  
Before You Start.**



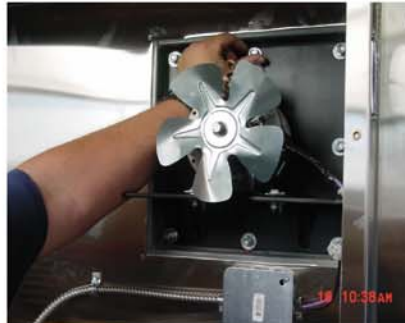
**Step 2 - Remove Service Panel  
Located at the Back of the Unit.**



**Step 3 - Unplug the  
Quick Disconnect.**



**Step 4 - Loosen Nuts from  
the Convection Fan Motor  
Mount(s).**



**Step 5 - Remove Nuts, Lock  
Washers & Washers.**



**Step 6 - Place a Firm Hold  
on the Motor Mount &  
Motor...**



**Step 7 - Slowly Remove the  
Convection Fan Assembly(s).**



**Step 8. - Clean Fan Assembly(s) Completely. Check  
Set Screws and Inspect Blades for Signs of  
Imbalance or Irregularities. You are now ready to  
reassemble.**